PSTE

SI UNITS

ASME / ANSI Pipe Schedule
SI Units
ASME / ANSI B 36.10/ B36.19

OD = inch
Wall thickness = mm
Weight = kg/m
Vol/m = m3

		Figures based on Austenitic Steel												Shipping
Nominal pipe size inches	OD MM	5S	10S	20	30	40S	60	80S	100	120	140	160	XXS	Vol/ meter m3
1/8	10.30	0.89 0.21	1.24 0.28			1.73 0.37		2.41 0.48						0.0001
1 / 4	13.70	1.24 0.39	1.65 0.50			2.24 0.64		3.02 0.81						0.0001
3 / 8	17.10	1.24 0.49	1.65 0.64			2.31 0.86		3.20 1.12						0.0003
1 / 2	21.30	1.65 0.81	2.11 1.02			2.77 1.29		3.73 1.64				4.78 1.98	7.47 2.59	0.0004
3 / 4	26.70	1.65 1.03	2.11 1.30			2.87 1.71		3.91 2.23				5.56 2.94	7.82 3.69	0.0007
1	33.40	1.65 1.31	2.77 2.12			3.38 2.54		4.55 3.29				6.35 4.30	9.09 5.53	0.0011
1 1 / 4	42.20	1.65 1.67	2.77 2.73			3.56 3.44		4.85 4.53				6.35 5.69	9.09 7.88	0.0018
1 1 / 2	48.30	1.65 1.93	2.77 3.16			3.68 4.11		5.08 5.49				7.14 7.35	10.16 9.69	0.0023
2	60.30	1.65 2.42	2.77 **3.99**			3.91 5.52		5.54 7.60				8.74 11.29	11.07 13.65	0.0036
2 1 / 2	73.00	2.11 3.75	3.05 5.34			5.16 8.77		7.01 11.59				9.53 15.15	14.02 20.72	0.0053
3	88.90	2.11 4.59	3.05 6.56			5.49 11.47		7.62 15.51				11.13 21.67	15.24 28.11	0.0079
3 1 / 2	101.60	2.11 5.26	3.05 7.53			5.74 13.78		8.08 **18.92**						0.0103
4	114.30	2.11 5.93	3.05 8.48			6.02 16.32		8.56 22.66		11.13 28.75		13.49 34.05	17.12 41.66	0.0130
5	141.30	2.77 9.61	3.40 11.74			6.55 22.10		9.53 31.44		12.70 40.90		15.88 49.87	19.05 58.31	0.0199
6	168.30	2.77 11.48	3.40 14.04			7.11 28.69		10.97 43.21		14.27 55.03		18.26 68.59	21.95 80.43	0.028
8	219.10	2.77 **15.00**	3.76 20.27			8.18 43.20		12.70 **65.63**	15.09 77.08	18.26 91.82	20.62 102.47	23.01 112.97	22.23 109.57	0.048
10	273.10	3.40 **22.96**	4.19 28.21			9.27 61.23		12.70 **82.80**						0.074
12	323.90	3.96 31.72	4.57 36.54			9.53 **75.01**		12.70 **98.95**						0.104
14	355.60	3.96 **34.86**	4.78 **41.98**			9.53 82.57		12.70 109.03						0.126
16	406.40	4.19 42.19	4.78 48.06			9.53 94.69		12.70 125.18						0.165
18	457.00	4.19 47.50	4.78 **54.12**			9.53 106.76		12.70 141.27						0.208
20	508.00	4.78 60.22	5.54 69.69			9.53 118.93		12.70 157.48						0.258
22	559.00	4.78 66.32	5.54 **76.76**											0.312
24	610.00	5.54 **83.84**	6.35 **95.97**			9.53 143.27		12.70 **189.92**						0.372
26	660.00													0.435
28	711.00													0.505
30	762.00	6.35 120.13	7.92 149.52											0.580
32	813.00													0.660
34	864.00													0.746
36	914.00													0.835
38	965.00													0.931
40	1016.00													1.032
42	1067.00													1.138
44	1118.00													1.249
46	1168.00													1.364
48	1219.00													1.485